1. Product and Company Information

1.1 Product Identifiers:
Product Name: Thermochromic Plastisol Ink

1.2 Relevant identified uses of the substance or mixture and uses advised against:
Manufacture of temperature-indicating products and temperature-sensitive decorative effects.

1.3 Details of the supplier of the safety data sheet:
QCR Solutions Corp
P.O. Box 7850
Port Saint Lucie FL, 34985
Tel: 772-237-5354
Fax: 772-672-3544

1.4 Emergency Phone Number: 772-237-5354

2. Hazardous Identification

2.1 Classification of the substance or mixture
GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)
Skin Sens. 1: H317 - May cause allergic skin reaction.
Eye Dam. 1: H318 - Causes serious eye damage.

2.2 GHS Label elements, including precautionary statements

Pictogram: !

Signal word Danger

Skin Sens. 1: H317 - May cause an allergic skin reaction.
Eye Irrit 2: H318 - Causes serious eye irritation.
Carcinogen 1B: H350 – May cause cancer.
Reproductive toxicity 2: H361 – Suspected of damaging fertility or the unborn child.

[Prevention]
P264 Wash thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P281 Use personal protective equipment as required.

[Response]
P302+P352 IF ON SKIN: Wash with plenty of water
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P311 Specific treatment (see … on this label)
P331 Do NOT induce vomiting.
P333+P313 If skin irritation or a rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P363 - Wash contaminated clothing before reuse.

[Storage]
P405 Store locked up.

[Disposal]
P501 Dispose of contents/container to an approved waste disposal plant

3. Composition / Information on Ingredients

3.1 Substances

<table>
<thead>
<tr>
<th>Hazardous Ingredients</th>
<th>Classification</th>
<th>Conc.</th>
<th>CAS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alkylsulfonic Acid Ester of Phenol</td>
<td>Acute Tox 4; H312</td>
<td>25-50%</td>
<td>Trade Secret</td>
</tr>
<tr>
<td>Formaldehyde</td>
<td>Flam. Liq 4; Acute Tox 3; Skin Corr. 1B; Eye Dam. 1; Skin Sens. 1; Mut. 2; Carc 1B; Aquatic Acute 3; H227, H301+H311, H314, H317, H318, H341, H350, H402</td>
<td>&lt;0.5%</td>
<td>50-0-0</td>
</tr>
<tr>
<td>4,4’-Isopropylidenepheno</td>
<td>Repr. 2; H361f; STOT SE 3; H335; Eye Dam. 1: H318; Skin Sens. 1: H317</td>
<td>1-5%</td>
<td>80-05-7</td>
</tr>
</tbody>
</table>

QCR Solutions Corp
Email: info@qcrsolutions.com • Phone 772-237-5354 • Fax: 772-672-3544 • www.qcrsolutions.com
4. First Aid Measures

4.1. Description of first aid measures

General advice:
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

For inhalation:
Move the exposed person to fresh air. Seek medical attention.

For skin contact:
Remove contaminated clothing and shoes. Wash thoroughly with mild soap and warm water. Consult a physician if there is persisting irritation. Wash clothing before reuse.

For eye contact:
Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Seek medical attention if irritation or symptoms persist.

For swallowing:
Seek medical attention if irritation or symptoms persist. DO NOT INDUCE VOMITING.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: Irritating to the skin.
Eye contact: Irritating to the eyes.
Inhalation: Irritating to respiratory system. Inhalation may cause coughing, tightness of the chest and irritation of the respiratory system.
Ingestion: Ingestion may cause nausea and vomiting. Seek medical attention if irritation or symptoms persist. DO NOT INDUCE VOMITING.

4.3. Indication of any immediate medical attention and special treatment needed

Skin contact: Itching. Wash off immediately with plenty of soap and water.
Eye contact: May cause irritation to the eyes. Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Seek medical attention if irritation or symptoms persist.
Inhalation: Coughing, difficulty in breathing. If breathing is difficult give oxygen.
Ingestion: Ingestion may cause nausea and vomiting. If you feel unwell, seek medical advice (show the label where possible).

5. Fire Fighting Measures

5.1. Extinguishing media
Suitable extinguishing media
Use as appropriate: carbon dioxide (CO2), dry chemical, foam.

5.2. Special hazards arising from the substance or mixture
Burning produces irritating, toxic and obnoxious fumes.

5.3 Special protective equipment and precautions for firefighters
Wear suitable respiratory equipment when necessary.

6. Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures
Use personal protective equipment. Avoid dust formation. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust.

6.2 Methods and materials for containment and cleaning up
Absorb with inert, absorbent material. Sweep up. Transfer to suitable, labelled containers for disposal. Clean spillage area thoroughly with plenty of water.

Waste disposal: This material must be disposed within accordance with federal, state, and local ordinances.

6.3 Environmental precautions
Do not allow to enter drains, sewers or watercourses.

7. Handling and Storage

7.1 Precautions for safe handling
Avoid contact with eyes and skin. Ensure adequate ventilation of the working area. Adopt best Manual Handling considerations when handling, carrying and dispensing

7.2 Conditions for safe storage, including any incompatibilities
Keep in a cool, dry, well ventilated area. Keep containers tightly closed. Store in correctly labelled containers.

7.3 Specific end use(s)
Apart from the uses mentioned in Section 1.2 no other specific uses are stipulated.
Material Safety Data Sheet
Product Code: **Thermochromic Plastisol Ink**

7.4 Suitable Packaging:
- Plastic Containers

8. Exposure Control & Personal Protection

### Exposure Limits

1.) **Formaldehyde**
- ACGIH TLV TWA: -
- Notations: SEN; A2
- OSHA PEL 8hr TWA Mg M3: -
- ACGIH TLV STEL: C 0.3ppm
- OSHA PEL 8hr TWA ppm: -
- Skin Designator: -

2.) **4,4’-Isopropylidenediphenol**
- WEL 8-hr limit ppm: -
- WEL 15 min limit ppm: -
- WEL 8-hr limit mg/m3 total inhalable dust: -
- WEL 8-hr limit mg/m3 total respirable dust: -
- WEL 8-hr limit mg/m3: 10
- WEL 15 min limit mg/m3: -
- WEL 15 min limit mg/m3 total inhalable dust: -
- WEL 15 min limit mg/m3 total respirable dust: -

8.1 Control parameters
Components with workplace control parameters.
Contains no substances with occupational exposure limit values.

8.2 Exposure controls
Appropriate engineering controls: Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits. If these are not sufficient to maintain concentrations of vapors below the relevant exposure limits, suitable respiratory protective equipment should be worn.

### Respiratory protection
- Wear suitable respiratory equipment.

### Environmental Exposure Controls
- Appropriate local exhaust ventilation is required.

9. Physical and Chemical Properties

#### 9.1 Information on basic physical and chemical properties

- **FORM:** Paste
- **COLOR:** Various
- **ODOR:** Characteristic
- **ODOR THRESHOLD:** no data available
- **pH:** no data available
- **MELTING POINT:** no data available
- **Decomposition temp:** no data available
- **BOILING RANGE:** no data available
- **EVAPORATION RATE:** no data available
- **FLASH POINT:** no data available
- **IGNITION TEMPERATURE:** no data available
- **FLAMMABILITY:** no data available
- **UPPER EXPLOSION LIMIT:** no data available
- **LOWER EXPLOSION LIMIT:** no data available
- **VAPOR PRESSURE:** no data available
- **VAPOR DENSITY:** no data available
- **RELATIVE DENSITY:** no data available
- **WATER SOLUBILITY:** Insoluble
- **VISCOSITY:** 300-1500 cps
- **Specific Gravity:** 0.8-1.1
- **Partition coefficient:** no data available

#### 9.2 Other safety information
- no data available

10. Reactivity / Stability

10.1 Reactivity
- Avoid sparks, flames, heat and sources of ignition.

10.2 Chemical stability
- Stable under recommended storage conditions

10.3 Possibility of hazardous reactions
- Burning can product the following combustion products: N/M

10.4 Conditions to avoid
- Protect from frost
Material Safety Data Sheet  
Product Code: Thermochromic Plastisol Ink  

10.5 Incompatible materials
Avoid contact with: Alkalis.

10.6 Hazardous decomposition products
Formaldehyde may be generated and other harmful fumes.

11. Toxicology Measures

11.1 Information on toxicological effects
Toxilogical Information
Alkylsulfonic Acid Ester of Phenol
Oral Rat LD50: >5000mg/kg
Skin Rat LD50: >1,000mg/kg

Formaldehyde
Oral Mouse LD50: 42mg/kg
Skin Rabbit LD50: 270 mg/kg
Inhalation Rat LD50: 250ppm

4,4’-Isopropylidenediphenol
Oral Rat LD50: 4240 mg/kg
Oral Mouse LD50: 2500 mg/kg
Dermal Rabbit LD50: 3 mL/kg

Skin corrosion/irritation  No test data available
Serious eye damage/irritation  No test data available
Respiratory or skin sensitization No test data available
Germ cell mutagenicity No test data available
Carcinogenicity No test data available
Reproductive toxicity No test data available
STOT-single exposure No test data available
STOT-repeat exposure No test data available
Aspiration hazard No test data available
Likely routes to exposure

12. Ecological Information

12.1 Toxicity
Formaldehyde
Daphnia 1 EC50 – 54mg/l

4,4’-Isopropylidenediphenol
Green algae EC50/96h: 3.1
Fathead minnows LC50/96h: 4.6
Daphnia LC50/48h: 10.2

12.2 Persistence and degradability
No data available.

12.3 Bioaccumulative potential
No data available.

12.4 Mobility in soil
No data available.

12.5 Other effects
No data available.

13. Disposal Considerations

13.1 Waste treatment methods
Observe all federal, state and local regulations when disposing of this substance. Do not empty into drains, sewers or water-courses.

14. Transport Information

14.1 DOT (US)
Not dangerous goods

14.2 IMDG
Not dangerous goods

14.3 IATA
Not dangerous goods

15. Regulatory Information

Ingredient: Formaldehyde
TSCA: Yes
MA: Yes
SARA313: Y0.1
CALPROP65: Yes
CWA307: No
CAA112: No
CWA311: Yes
SARA302: Y 500
SARA304: Y 100

Ingredient: 4,4’-Isopropylidenediphenol
TSCA: Yes
MA: Yes
SARA313: Y1.0
CALPROP65: No
CWA307: No
CAA112: No
CWA311: No
SARA302: No
SARA304: No
16. Other Information

Revision: Revision 2 7/7/2015: Major revision to include the requirements of the HCS/HazCom 2012 Final Rule.

HMIS® Classification: (scale 0 – 4)

<table>
<thead>
<tr>
<th>Category</th>
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<tr>
<td>FLAMMABILITY</td>
<td>1</td>
</tr>
<tr>
<td>REACTIVITY</td>
<td>0</td>
</tr>
<tr>
<td>PERSONAL PROTECTION</td>
<td>B</td>
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</table>

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Revision Date: July 16, 2015